Axxence Corporation

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Quality Assurance Standard Specifications Sheet

Product Name: Phenyl Ethyl Isovalerate

Product Code: NA2871

Contents: Natural Flavor

Legal Status: FEMA GRAS# 2871

FL No. 9.466

Natural (EC) 1334/2008 Article 3(2)(c)

Natural US 21 CFR 101.22

CAS: 140-26-1

Hno: 2915.60.1000

Storage Conditions: Cool dry area, <70 F.Reseal container after

each opening

Shelf Life: 12 months

Appearance: Clear

Liquid

Color: Colorless to Light Yellow

Flavor/Odor: Sweet fruity with distant ripe pineapple taste

/ Rose-like

Specific Gravity, 20°C: 0.976 - 0.979

Refractive Index, 20°C: 1.479 - 1.486

GC Purity: 98% minimum

Flash Point °C (°F): >130 (>266) Boiling Point °C (°F): 264 (507.2)

Flavor Use: Adds an interesting ripe pineapple profile to

flavors with complementary honey, berry, and peachy nuances. Also useful in tobacco

and mint flavors.

Use Level: 5-25ppm as consumed

Solubility: Ethanol, Oil