Axxence Corporation

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Quality Assurance Standard Specifications Sheet

Product Name: Hexenyl-2-Methylbutyrate, cis-3

Product Code: NA3497

Contents: Natural Flavor

Legal Status: FEMA GRAS# 3497

FL No. 9.854

Natural (EC) 1334/2008 Article 3(2)(c)

Natural US 21 CFR 101.22

CAS: 53398-85-9

Hno: 2915.60.1000

Storage Conditions: Cool dark area, <70 F. Purge with

Nitrogen after each opening.

Shelf Life: 24 months

Appearance: Clear

Liquid

Color: Colorless to Pale Yellow

Flavor/Odor: Green, fruity, sweet, juicy and pear-like

/ Warm, Fruity Unripe Apple &

Pineapple

Specific Gravity, 20°C: 0.875 - 0.885

Refractive Index, 20°C: 1.425 - 1.437

GC Purity: 98% miniumum

Flash Point °C (°F): 87°C

Boiling Point °C (°F): 214.7°C

Flavor Use: Soft candy, gelatin, pudding, chewing

gum, frozen dairy, alcoholic beverages,

baked goods

Use Level: 0.01 - 5 ppm as consumed

Solubility: Alcohol, Oil, PG