

Safety Data Sheet

according to UN GHS (ST/SG/AC.10/11/Rev.10)

NATURAL 1-PARA-MENTHENE-8-THIOL 1% IN D-LIMONENE

Revision date: 24.02.2025

Product code: 370030WW

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

NATURAL 1-PARA-MENTHENE-8-THIOL 1% IN D-LIMONENE

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture

Manufacturing of: - Air care products - Perfumes, fragrances - Pharmaceuticals - Cosmetics, personal care products - Flavouring Substances - Other

1.3. Details of the supplier of the safety data sheet

Company name:	Axxence Aromatic GmbH	
Street:	Tackenweide 28	
Place:	D-46446 Emmerich am Rhein	
Telephone:	+ 49 2822 68561 0	Telefax: + 49 2822 68561 39
E-mail:	info@axxence.com	
Contact person:	Safety Team	Telephone: + 49 2822 68561 0
E-mail:	safety-documentation@axxence.com	
Internet:	www.axxence.de	
Responsible Department:	Safety Management	

1.4. Emergency telephone number:

+49 2822 68561 99

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

UN GHS (ST/SG/AC.10/11/Rev.10)

Flammable liquid: Flam. Liq. 3
 Skin corrosion/irritation: Skin Irrit. 2
 Respiratory or skin sensitisation: Skin Sens. 1
 Hazardous to the aquatic environment: Aquatic Acute 1
 Hazardous to the aquatic environment: Aquatic Chronic 3

2.2. Label elements

UN GHS (ST/SG/AC.10/11/Rev.10)

Hazard components for labelling

(R)-p-mentha-1,8-diene, d-limonene

Signal word: Warning

Pictograms:



Hazard statements

H226	Flammable liquid and vapour.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H412	Harmful to aquatic life with long lasting effects.

Precautionary statements

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

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P370+P378 In case of fire: Use sand, earth, extinguishing powder or foam to extinguish.
P391 Collect spillage.
P403+P235 Store in a well-ventilated place. Keep cool.

2.3. Other hazards

This substance is not listed as Substance of Very High Concern (SVHC) in the Candidate List according to REACH, Article 59.

This substance is not identified as SVHC (substance of very high concern) and is not subject to authorisation according to Annex XIV of REACH.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Relevant ingredients

CAS No	Chemical name	Quantity
	Classification (UN GHS (ST/SG/AC.10/11/Rev.10))	
5989-27-5	(R)-p-mentha-1,8-diene, d-limonene	98,9-99 %
	Flam. Liq. 3, Skin Irrit. 2, Skin Sens. 1, Asp. Tox. 1, Aquatic Acute 1, Aquatic Chronic 1; H226 H315 H317 H304 H400 H410	
71159-90-5	NATURAL 1-PARA-MENTHENE-8-THIOL	1-1,1 %

SECTION 4: First aid measures

4.1. Description of first aid measures

After inhalation

Provide fresh air. When in doubt or if symptoms are observed, get medical advice.

After contact with skin

After contact with skin, wash immediately with plenty of water and soap. Take off immediately all contaminated clothing and wash it before reuse. Medical treatment necessary.

After contact with eyes

After contact with the eyes, rinse with water with the eyelids open for a sufficient length of time, then consult an ophthalmologist immediately.

After ingestion

Rinse mouth immediately and drink 1 glass of water.

4.2. Most important symptoms and effects, both acute and delayed

No information available.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

Carbon dioxide (CO₂), Foam, Extinguishing powder.

Unsuitable extinguishing media

Water.

5.2. Special hazards arising from the substance or mixture

Flammable. Vapours can form explosive mixtures with air.

5.3. Advice for firefighters

Wear a self-contained breathing apparatus and chemical protective clothing. Full protection suit.

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Additional information

Use water spray jet to protect personnel and to cool endangered containers. Suppress gases/vapours/mists with water spray jet. Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General advice

Remove all sources of ignition. Provide adequate ventilation. Do not breathe gas/fumes/vapour/spray. Avoid contact with skin, eyes and clothes. Use personal protection equipment.

6.2. Environmental precautions

Do not allow uncontrolled discharge of product into the environment. Explosion risk.

6.3. Methods and material for containment and cleaning up

For cleaning up

Absorb with liquid-binding material (sand, diatomaceous earth, acid- or universal binding agents). Treat the recovered material as prescribed in the section on waste disposal.

Other information

Absorb with liquid-binding material (sand, diatomaceous earth, acid- or universal binding agents). Treat the recovered material as prescribed in the section on waste disposal.

6.4. Reference to other sections

Safe handling: see section 7

Personal protection equipment: see section 8

Disposal: see section 13

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

No special measures are necessary.

Advice on protection against fire and explosion

Keep away from sources of ignition - No smoking. Take precautionary measures against static discharges. Vapours can form explosive mixtures with air.

Advice on general occupational hygiene

Remove contaminated, saturated clothing immediately. Draw up and observe skin protection programme. Wash hands and face before breaks and after work and take a shower if necessary. When using do not eat, drink, smoke, sniff. Take off contaminated clothing. Wash hands before breaks and after work. When using do not eat or drink.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Keep container tightly closed. Keep in a cool, well-ventilated place. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Hints on joint storage

Do not store together with: Oxidizing agent. Pyrophoric or self-heating substances.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.2. Exposure controls

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Individual protection measures, such as personal protective equipment

Eye/face protection

Wear eye protection/face protection.

Hand protection

When handling with chemical substances, protective gloves must be worn with the CE-label including the four control digits. The quality of the protective gloves resistant to chemicals must be chosen as a function of the specific working place concentration and quantity of hazardous substances. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

Skin protection

Use of protective clothing.

Respiratory protection

In case of inadequate ventilation wear respiratory protection.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state:	Liquid
Colour:	
Melting point/freezing point:	not determined
Boiling point or initial boiling point and boiling range:	176 °C
Flammability:	not determined
Lower explosion limits:	0,7 vol. %
Upper explosion limits:	6,1 vol. %
Flash point:	51 °C
Auto-ignition temperature:	245 °C
Decomposition temperature:	not determined
pH-Value:	not determined
Viscosity / kinematic:	not determined
Water solubility:	No
Solubility in other solvents	
not determined	
Partition coefficient n-octanol/water:	not determined
Vapour pressure:	2,04 hPa
(at 20 °C)	
Vapour pressure:	11,1 hPa
(at 50 °C)	
Density:	0,851488 g/cm³
Relative vapour density:	not determined
Particle characteristics:	not applicable

9.2. Other information

Information with regard to physical hazard classes

Explosive properties

The product is not: Explosive. not explosive according to EU A.14

Oxidizing properties

The product is not: oxidising.

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Other safety characteristics

Evaporation rate: not determined
Solvent content: 0
Solid content: 0%

SECTION 10: Stability and reactivity

10.1. Reactivity

Flammable.

10.2. Chemical stability

The product is stable under storage at normal ambient temperatures.

10.3. Possibility of hazardous reactions

No known hazardous reactions.

10.4. Conditions to avoid

Keep away from sources of heat (e.g. hot surfaces), sparks and open flames. Vapours can form explosive mixtures with air.

10.5. Incompatible materials

No information available.

10.6. Hazardous decomposition products

No known hazardous decomposition products.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity

Based on available data, the classification criteria are not met.

ATEmix calculated

ATE (oral) > 5000 mg/kg; ATE (dermal) > 5000 mg/kg; ATE (inhalation vapour) > 50 mg/l; ATE (inhalation dust/mist) > 12,5 mg/l

CAS No	Chemical name				
	Exposure route	Dose	Species	Source	Method
5989-27-5	(R)-p-mentha-1,8-diene, d-limonene				
	oral	LD50 5300 mg/kg	Rat	IFA GESTIS	
	dermal	LD50 >5000 mg/kg	Rabbit	REACH registration	OECD 402
71159-90-5	NATURAL 1-PARA-MENTHENE-8-THIOL				
	oral	LD50 >6000 mg/kg	Rat		

Irritation and corrosivity

Skin corrosion/irritation: Causes skin irritation.

Serious eye damage/eye irritation: Based on available data, the classification criteria are not met.

Sensitising effects

May cause an allergic skin reaction. ((R)-p-mentha-1,8-diene, d-limonene)

Carcinogenic/mutagenic/toxic effects for reproduction

Germ cell mutagenicity: Based on available data, the classification criteria are not met.

Carcinogenicity: Based on available data, the classification criteria are not met.

Reproductive toxicity: Based on available data, the classification criteria are not met.

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STOT-single exposure

Based on available data, the classification criteria are not met.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

11.2. Information on other hazards

Other information

The mixture is classified as hazardous according to regulation (EC) No 1272/2008 [CLP].

SECTION 12: Ecological information

12.1. Toxicity

Very toxic to aquatic life with long lasting effects.

CAS No	Chemical name					
	Aquatic toxicity	Dose	[h] [d]	Species	Source	Method
5989-27-5	(R)-p-mentha-1,8-diene, d-limonene					
	Acute fish toxicity	LC50 mg/l	0,72	96 h	Pimephales promelas (fathead minnow)	REACH registration
	Acute algae toxicity	ErC50 mg/l	0,32	72 h	Pseudokirchneriella subcapitata	REACH registration
	Acute crustacea toxicity	EC50 mg/l	0,307	48 h	Daphnia magna (Big water flea)	REACH registration
	Fish toxicity	NOEC mg/l	0,37	8 d	Pimephales promelas (fathead minnow)	REACH Registration
	Acute bacteria toxicity	EC50 ()	209 mg/l	3 h	Activated sludge	REACH registration

12.2. Persistence and degradability

The product has not been tested.

CAS No	Chemical name			
	Method	Value	d	Source
	Evaluation			
5989-27-5	(R)-p-mentha-1,8-diene, d-limonene			
	OECD 301D	80%	28	REACH Registration
	Readily biodegradable (according to OECD criteria).			
	OECD 301D	71%	14	REACH Registration
	Readily biodegradable (according to OECD criteria).			
	OECD 301D	41%	7	REACH Registration
	Readily biodegradable (according to OECD criteria).			

12.3. Bioaccumulative potential

The product has not been tested.

Partition coefficient n-octanol/water

CAS No	Chemical name	Log Pow
5989-27-5	(R)-p-mentha-1,8-diene, d-limonene	4,5
71159-90-5	NATURAL 1-PARA-MENTHENE-8-THIOL	4,2

BCF

CAS No	Chemical name	BCF	Species	Source
5989-27-5	(R)-p-mentha-1,8-diene, d-limonene	690,1	aquatic species	REACH registration

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12.4. Mobility in soil

The product has not been tested.

12.6. Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

12.7. Other adverse effects

No information available.

Further information

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Disposal recommendations

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil. Dispose of waste according to applicable legislation.

Contaminated packaging

Non-contaminated packages may be recycled. Handle contaminated packages in the same way as the substance itself.

SECTION 14: Transport information

Marine transport (IMDG)

14.1. UN number or ID number:	UN 2052
14.2. UN proper shipping name:	DIPENTENE
14.3. Transport hazard class(es):	3
14.4. Packing group:	III
Hazard label:	3



Marine pollutant:	P
Special Provisions:	-
Limited quantity:	5 L
Excepted quantity:	E1
EmS:	F-E, S-E

Air transport (ICAO-TI/IATA-DGR)

14.1. UN number or ID number:	UN 2052
14.2. UN proper shipping name:	DIPENTENE
14.3. Transport hazard class(es):	3
14.4. Packing group:	III
Hazard label:	3



Limited quantity Passenger:	10 L
Passenger LQ:	Y344
Excepted quantity:	E1
IATA-packing instructions - Passenger:	355
IATA-max. quantity - Passenger:	60 L
IATA-packing instructions - Cargo:	366
IATA-max. quantity - Cargo:	220 L

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14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: Yes



Danger releasing substance: D-LIMONENE

14.6. Special precautions for user

Warning: Combustible liquid.

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information

National regulatory information

Employment restrictions:	Observe restrictions to employment for juveniles according to the 'juvenile work protection guideline' (94/33/EC).
Skin resorption/Sensitization:	Causes allergic hypersensitivity reactions.

SECTION 16: Other information

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Abbreviations and acronyms

ADR: Accord européen sur le transport des marchandises dangereuses par Route
(European Agreement concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
IATA: International Air Transport Association
GHS: Globally Harmonized System of Classification and Labelling of Chemicals
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service
LC50: Lethal concentration, 50%
LD50: Lethal dose, 50%
CLP: Classification, labelling and Packaging
REACH: Registration, Evaluation and Authorization of Chemicals
GHS: Globally Harmonised System of Classification, Labelling and Packaging of Chemicals
UN: United Nations
EC/EEC: European Community/European Economic Community
EU: European Union
DNEL: Derived No Effect Level
DMEL: Derived Minimal Effect Level
PNEC: Predicted No Effect Concentration
ATE: Acute toxicity estimate
LL50: Lethal loading, 50%
EL50: Effect loading, 50%
EC50: Effective Concentration 50%
ErC50: Effective Concentration 50%, growth rate
NOEC: No Observed Effect Concentration
BCF: Bio-concentration factor
PBT: persistent, bioaccumulative, toxic
vPvB: very persistent, very bioaccumulative
M-factor: Multiplying factor
RID: Regulations concerning the international carriage of dangerous goods by rail
ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
(Accord européen relatif au transport international des marchandises dangereuses par voies de navigation intérieures)
EmS: Emergency Schedules
MFAG: Medical First Aid Guide
IATA: International Air Transport Association
DGR: Dangerous Goods Regulations
ICAO: International Civil Aviation Organization
TI: Technical Instructions
MARPOL: International Convention for the Prevention of Marine Pollution from Ships
IBC: Intermediate Bulk Container
SVHC: Substance of Very High Concern
For abbreviations and acronyms, see: ECHA Guidance on information requirements and chemical safety assessment, chapter R.20 (Table of terms and abbreviations).
VOC: volatile organic compound

Further Information

The information is based on the present level of our knowledge. It does not, however, give assurance of product properties and establishes no contract legal rights. The receiver of our product is singularly responsible for adhering to existing laws and regulations.

(The data for the relevant ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)