

Safety Data Sheet

according to Regulation (EC) No 1907/2006

NATURAL 1-PARA-MENTHENE-8-THIOL 1% IN D-LIMONENE

Revision date: 24.02.2025

Product code: 370030

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

NATURAL 1-PARA-MENTHENE-8-THIOL 1% IN D-LIMONENE

UFI: CRS1-S2RE-K10U-AGAY

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture

Manufacturing of: - Air care products - Perfumes, fragrances - Pharmaceuticals - Cosmetics, personal care products - Flavouring Substances - Other

1.3. Details of the supplier of the safety data sheet

Company name:	Axxence Aromatic GmbH	
Street:	Tackenweide 28	
Place:	D-46446 Emmerich am Rhein	
Telephone:	+ 49 2822 68561 0	Telefax: + 49 2822 68561 39
E-mail:	info@axxence.com	
Contact person:	Safety Team	Telephone: + 49 2822 68561 0
E-mail:	safety-documentation@axxence.com	
Internet:	www.axxence.de	
Responsible Department:	Safety Management	

1.4. Emergency telephone number:

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

Flam. Liq. 3; H226
Skin Irrit. 2; H315
Skin Sens. 1; H317
Aquatic Acute 1; H400
Aquatic Chronic 1; H410

Full text of hazard statements: see SECTION 16.

2.2. Label elements

Regulation (EC) No 1272/2008

Hazard components for labelling

(R)-p-mentha-1,8-diene, d-limonene

Signal word: Warning

Pictograms:



Hazard statements

H226	Flammable liquid and vapour.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H410	Very toxic to aquatic life with long lasting effects.

Precautionary statements

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
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P240	Ground and bond container and receiving equipment.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P370+P378	In case of fire: Use sand, earth, extinguishing powder or foam to extinguish.
P391	Collect spillage.
P403+P235	Store in a well-ventilated place. Keep cool.

2.3. Other hazards

This substance is not listed as Substance of Very High Concern (SVHC) in the Candidate List according to REACH, Article 59.

This substance is not identified as SVHC (substance of very high concern) and is not subject to authorisation according to Annex XIV of REACH.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Relevant ingredients

CAS No	Chemical name			Quantity
	EC No	Index No	REACH No	
	Classification (Regulation (EC) No 1272/2008)			
5989-27-5	(R)-p-mentha-1,8-diene, d-limonene			98,9-99 %
	227-813-5	601-029-00-7		
	Flam. Liq. 3, Skin Irrit. 2, Skin Sens. 1, Asp. Tox. 1, Aquatic Acute 1, Aquatic Chronic 1; H226 H315 H317 H304 H400 H410			
71159-90-5	NATURAL 1-PARA-MENTHENE-8-THIOL			1-1,1 %
	275-223-1			

Full text of H and EUH statements: see section 16.

Specific Conc. Limits, M-factors and ATE

CAS No	EC No	Chemical name	Quantity
	Specific Conc. Limits, M-factors and ATE		
5989-27-5	227-813-5	(R)-p-mentha-1,8-diene, d-limonene	98,9-99 %
	dermal: LD50 = >5000 mg/kg; oral: LD50 = 5300 mg/kg		
71159-90-5	275-223-1	NATURAL 1-PARA-MENTHENE-8-THIOL	1-1,1 %
	oral: LD50 = >6000 mg/kg		

SECTION 4: First aid measures

4.1. Description of first aid measures

After inhalation

Provide fresh air. When in doubt or if symptoms are observed, get medical advice.

After contact with skin

After contact with skin, wash immediately with plenty of water and soap. Take off immediately all contaminated clothing and wash it before reuse. Medical treatment necessary.

After contact with eyes

After contact with the eyes, rinse with water with the eyelids open for a sufficient length of time, then consult an ophthalmologist immediately.

After ingestion

Rinse mouth immediately and drink 1 glass of water.

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4.2. Most important symptoms and effects, both acute and delayed

No information available.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

Carbon dioxide (CO₂), Foam, Extinguishing powder.

Unsuitable extinguishing media

Water.

5.2. Special hazards arising from the substance or mixture

Flammable. Vapours can form explosive mixtures with air.

5.3. Advice for firefighters

Wear a self-contained breathing apparatus and chemical protective clothing. Full protection suit.

Additional information

Use water spray jet to protect personnel and to cool endangered containers. Suppress gases/vapours/mists with water spray jet. Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General advice

Remove all sources of ignition. Provide adequate ventilation. Do not breathe gas/fumes/vapour/spray. Avoid contact with skin, eyes and clothes. Use personal protection equipment.

6.2. Environmental precautions

Do not allow uncontrolled discharge of product into the environment. Explosion risk.

6.3. Methods and material for containment and cleaning up

For cleaning up

Absorb with liquid-binding material (sand, diatomaceous earth, acid- or universal binding agents). Treat the recovered material as prescribed in the section on waste disposal.

Other information

Absorb with liquid-binding material (sand, diatomaceous earth, acid- or universal binding agents). Treat the recovered material as prescribed in the section on waste disposal.

6.4. Reference to other sections

Safe handling: see section 7

Personal protection equipment: see section 8

Disposal: see section 13

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

No special measures are necessary.

Advice on protection against fire and explosion

Keep away from sources of ignition - No smoking. Take precautionary measures against static discharges. Vapours can form explosive mixtures with air.

Advice on general occupational hygiene

Remove contaminated, saturated clothing immediately. Draw up and observe skin protection programme.

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Wash hands and face before breaks and after work and take a shower if necessary. When using do not eat, drink, smoke, sniff. Take off contaminated clothing. Wash hands before breaks and after work. When using do not eat or drink.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Keep container tightly closed. Keep in a cool, well-ventilated place. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Hints on joint storage

Do not store together with: Oxidizing agent. Pyrophoric or self-heating substances.

7.3. Specific end use(s)

Manufacturing of: - Air care products - Perfumes, fragrances - Pharmaceuticals - Cosmetics, personal care products - Flavouring Substances - Other

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

DNEL/DMEL values

CAS No	Name of agent			
DNEL type	Exposure route	Effect	Value	
5989-27-5	(R)-p-mentha-1,8-diene, d-limonene			
Worker DNEL, long-term	inhalation	systemic	66,7 mg/m ³	
Worker DNEL, long-term	dermal	systemic	9,5 mg/kg bw/day	
Consumer DNEL, long-term	inhalation	systemic	16,6 mg/m ³	
Consumer DNEL, long-term	dermal	local	4,8 mg/cm ²	
Consumer DNEL, long-term	oral	systemic	4,8 mg/kg bw/day	

PNEC values

CAS No	Name of agent		
Environmental compartment	Value		
5989-27-5	(R)-p-mentha-1,8-diene, d-limonene		
Freshwater	0,014 mg/l		
Marine water	0,0014 mg/l		
Freshwater sediment	3,85 mg/kg		
Marine sediment	0,385 mg/kg		
Secondary poisoning	133 mg/kg		
Micro-organisms in sewage treatment plants (STP)	1,8 mg/l		
Soil	0,763 mg/l		

8.2. Exposure controls



Individual protection measures, such as personal protective equipment

Eye/face protection

Wear eye protection/face protection.

Hand protection

When handling with chemical substances, protective gloves must be worn with the CE-label including the four

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control digits. The quality of the protective gloves resistant to chemicals must be chosen as a function of the specific working place concentration and quantity of hazardous substances. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

Skin protection

Use of protective clothing.

Respiratory protection

In case of inadequate ventilation wear respiratory protection.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state:	Liquid
Colour:	
Melting point/freezing point:	not determined
Boiling point or initial boiling point and boiling range:	176 °C
Flammability:	not determined
Lower explosion limits:	0,7 vol. %
Upper explosion limits:	6,1 vol. %
Flash point:	51 °C
Auto-ignition temperature:	245 °C
Decomposition temperature:	not determined
pH-Value:	not determined
Viscosity / kinematic:	not determined
Water solubility:	No
Solubility in other solvents	not determined
Partition coefficient n-octanol/water:	not determined
Vapour pressure:	2,04 hPa
(at 20 °C)	
Vapour pressure:	11,1 hPa
(at 50 °C)	
Density:	0,851488 g/cm³
Relative vapour density:	not determined
Particle characteristics:	not applicable

9.2. Other information

Information with regard to physical hazard classes

Explosive properties

The product is not: Explosive. not explosive according to EU A.14

Oxidizing properties

The product is not: oxidising.

Other safety characteristics

Evaporation rate:	not determined
Solvent content:	0
Solid content:	0%

SECTION 10: Stability and reactivity

10.1. Reactivity

Flammable.

10.2. Chemical stability

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The product is stable under storage at normal ambient temperatures.

10.3. Possibility of hazardous reactions

No known hazardous reactions.

10.4. Conditions to avoid

Keep away from sources of heat (e.g. hot surfaces), sparks and open flames. Vapours can form explosive mixtures with air.

10.5. Incompatible materials

No information available.

10.6. Hazardous decomposition products

No known hazardous decomposition products.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Based on available data, the classification criteria are not met.

ATEmix calculated

ATE (oral) > 2000 mg/kg; ATE (dermal) > 2000 mg/kg; ATE (inhalation vapour) > 20 mg/l; ATE (inhalation dust/mist) > 5 mg/l

CAS No	Chemical name				
	Exposure route	Dose	Species	Source	Method
5989-27-5	(R)-p-mentha-1,8-diene, d-limonene				
	oral	LD50 5300 mg/kg	Rat	IFA GESTIS	
	dermal	LD50 >5000 mg/kg	Rabbit	REACH registration	OECD 402
71159-90-5	NATURAL 1-PARA-MENTHENE-8-THIOL				
	oral	LD50 >6000 mg/kg	Rat		

Irritation and corrosivity

Skin corrosion/irritation: Causes skin irritation.

Serious eye damage/eye irritation: Based on available data, the classification criteria are not met.

Sensitising effects

May cause an allergic skin reaction. ((R)-p-mentha-1,8-diene, d-limonene)

Carcinogenic/mutagenic/toxic effects for reproduction

Germ cell mutagenicity: Based on available data, the classification criteria are not met.

Carcinogenicity: Based on available data, the classification criteria are not met.

Reproductive toxicity: Based on available data, the classification criteria are not met.

STOT-single exposure

Based on available data, the classification criteria are not met.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

11.2. Information on other hazards

Other information

The mixture is classified as hazardous according to regulation (EC) No 1272/2008 [CLP].

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SECTION 12: Ecological information

12.1. Toxicity

Very toxic to aquatic life with long lasting effects.

CAS No	Chemical name					
	Aquatic toxicity	Dose	[h] [d]	Species	Source	Method
5989-27-5	(R)-p-mentha-1,8-diene, d-limonene					
	Acute fish toxicity	LC50 0,72 mg/l	96 h	Pimephales promelas (fathead minnow)	REACH registration	OECD 203
	Acute algae toxicity	ErC50 0,32 mg/l	72 h	Pseudokirchneriella subcapitata	REACH registration	OECD 201
	Acute crustacea toxicity	EC50 0,307 mg/l	48 h	Daphnia magna (Big water flea)	REACH registration	OECD 202
	Fish toxicity	NOEC 0,37 mg/l	8 d	Pimephales promelas (fathead minnow)	REACH Registration	OECD 212
	Acute bacteria toxicity	EC50 209 mg/l ()	3 h	Activated sludge	REACH registration	OECD 209

12.2. Persistence and degradability

The product has not been tested.

CAS No	Chemical name			
	Method	Value	d	Source
	Evaluation			
5989-27-5	(R)-p-mentha-1,8-diene, d-limonene			
	OECD 301D	80%	28	REACH Registration
	Readily biodegradable (according to OECD criteria).			
	OECD 301D	71%	14	REACH Registration
	Readily biodegradable (according to OECD criteria).			
	OECD 301D	41%	7	REACH Registration
	Readily biodegradable (according to OECD criteria).			

12.3. Bioaccumulative potential

The product has not been tested.

Partition coefficient n-octanol/water

CAS No	Chemical name	Log Pow
5989-27-5	(R)-p-mentha-1,8-diene, d-limonene	4,5
71159-90-5	NATURAL 1-PARA-MENTHENE-8-THIOL	4,2

BCF

CAS No	Chemical name	BCF	Species	Source
5989-27-5	(R)-p-mentha-1,8-diene, d-limonene	690,1	aquatic species	REACH registration

12.4. Mobility in soil

The product has not been tested.

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

The product has not been tested.

12.6. Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

12.7. Other adverse effects

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No information available.

Further information

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Disposal recommendations

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil. Dispose of waste according to applicable legislation.

List of Wastes Code - residues/unused products

160305 WASTES NOT OTHERWISE SPECIFIED IN THE LIST; off-specification batches and unused products; organic wastes containing hazardous substances; hazardous waste

List of Wastes Code - used product

160305 WASTES NOT OTHERWISE SPECIFIED IN THE LIST; off-specification batches and unused products; organic wastes containing hazardous substances; hazardous waste

List of Wastes Code - contaminated packaging

150110 WASTE PACKAGING; ABSORBENTS, WIPING CLOTHS, FILTER MATERIALS AND PROTECTIVE CLOTHING NOT OTHERWISE SPECIFIED; packaging (including separately collected municipal packaging waste); packaging containing residues of or contaminated by hazardous substances; hazardous waste

Contaminated packaging

Non-contaminated packages may be recycled. Handle contaminated packages in the same way as the substance itself.

SECTION 14: Transport information

Land transport (ADR/RID)

14.1. UN number or ID number: UN 2052
14.2. UN proper shipping name: DIPENTENE
14.3. Transport hazard class(es): 3
14.4. Packing group: III
Hazard label: 3



Classification code: F1
Limited quantity: 5 L
Excepted quantity: E1
Transport category: 3
Hazard No: 30
Tunnel restriction code: D/E

Inland waterways transport (ADN)

14.1. UN number or ID number: UN 2052
14.2. UN proper shipping name: DIPENTENE
14.3. Transport hazard class(es): 3
14.4. Packing group: III
Hazard label: 3



Classification code: F1

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Limited quantity: 5 L
Excepted quantity: E1

Marine transport (IMDG)

14.1. UN number or ID number: UN 2052
14.2. UN proper shipping name: DIPENTENE
14.3. Transport hazard class(es): 3
14.4. Packing group: III
Hazard label: 3



Marine pollutant: P
Special Provisions: -
Limited quantity: 5 L
Excepted quantity: E1
EmS: F-E, S-E

Air transport (ICAO-TI/IATA-DGR)

14.1. UN number or ID number: UN 2052
14.2. UN proper shipping name: DIPENTENE
14.3. Transport hazard class(es): 3
14.4. Packing group: III
Hazard label: 3



Limited quantity Passenger: 10 L
Passenger LQ: Y344
Excepted quantity: E1
IATA-packing instructions - Passenger: 355
IATA-max. quantity - Passenger: 60 L
IATA-packing instructions - Cargo: 366
IATA-max. quantity - Cargo: 220 L

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: Yes



Danger releasing substance: D-LIMONENE

14.6. Special precautions for user

Warning: Combustible liquid.

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulatory information

Restrictions on use (REACH, annex XVII):

Entry 3, Entry 40

Directive 2010/75/EU on industrial emissions: 99 % (842,973 g/l)

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Directive 2004/42/EC on VOC in
paints and varnishes:
Information according to Directive
2012/18/EU (SEVESO III):
Additional information:

99 % (842,973 g/l)

E1 Hazardous to the Aquatic Environment

P5c

National regulatory information

Employment restrictions:

Observe restrictions to employment for juveniles according to the 'juvenile
work protection guideline' (94/33/EC).

Water hazard class (D):

2 - obviously hazardous to water

Skin resorption/Sensitization:

Causes allergic hypersensitivity reactions.

15.2. Chemical safety assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information

Changes

This data sheet contains changes from the previous version in section(s): 1,2,4,5,6,7,8,9,10,11,12,13,14,15,16.

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Abbreviations and acronyms

Flam. Liq: Flammable liquid
 Asp. Tox: Aspiration hazard
 Skin Irrit: Skin irritation
 Skin Sens: Skin sensitisation
 Aquatic Acute: Acute aquatic hazard
 Aquatic Chronic: Chronic aquatic hazard
 ADR: Accord européen sur le transport des marchandises dangereuses par Route
 (European Agreement concerning the International Carriage of Dangerous Goods by Road)
 IMDG: International Maritime Code for Dangerous Goods
 IATA: International Air Transport Association
 GHS: Globally Harmonized System of Classification and Labelling of Chemicals
 EINECS: European Inventory of Existing Commercial Chemical Substances
 ELINCS: European List of Notified Chemical Substances
 CAS: Chemical Abstracts Service
 LC50: Lethal concentration, 50%
 LD50: Lethal dose, 50%
 CLP: Classification, labelling and Packaging
 REACH: Registration, Evaluation and Authorization of Chemicals
 GHS: Globally Harmonised System of Classification, Labelling and Packaging of Chemicals
 UN: United Nations
 EC/EEC: European Community/European Economic Community
 EU: European Union
 DNEL: Derived No Effect Level
 DMEL: Derived Minimal Effect Level
 PNEC: Predicted No Effect Concentration
 ATE: Acute toxicity estimate
 LL50: Lethal loading, 50%
 EL50: Effect loading, 50%
 EC50: Effective Concentration 50%
 ErC50: Effective Concentration 50%, growth rate
 NOEC: No Observed Effect Concentration
 BCF: Bio-concentration factor
 PBT: persistent, bioaccumulative, toxic
 vPvB: very persistent, very bioaccumulative
 M-factor: Multiplying factor
 RID: Regulations concerning the international carriage of dangerous goods by rail
 ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
 (Accord européen relatif au transport international des marchandises dangereuses par voies de navigation
 intérieures)
 EmS: Emergency Schedules
 MFAG: Medical First Aid Guide
 IATA: International Air Transport Association
 DGR: Dangerous Goods Regulations
 ICAO: International Civil Aviation Organization
 TI: Technical Instructions
 MARPOL: International Convention for the Prevention of Marine Pollution from Ships
 IBC: Intermediate Bulk Container
 SVHC: Substance of Very High Concern
 For abbreviations and acronyms, see: ECHA Guidance on information requirements and chemical safety
 assessment, chapter R.20 (Table of terms and abbreviations).
 VOC: volatile organic compound

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Classification for mixtures and used evaluation method according to Regulation (EC) No 1272/2008 [CLP]

Classification	Classification procedure
Flam. Liq. 3; H226	On basis of test data
Skin Irrit. 2; H315	Calculation method
Skin Sens. 1; H317	Calculation method
Aquatic Acute 1; H400	Calculation method
Aquatic Chronic 1; H410	Calculation method

Relevant H and EUH statements (number and full text)

H226	Flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.

Further Information

The information is based on the present level of our knowledge. It does not, however, give assurance of product properties and establishes no contract legal rights. The receiver of our product is singularly responsible for adhering to existing laws and regulations.

Identified uses

No	Short title	LCS	SU	PC	PROC	ERC	AC	TF	Specification
1		-	4	28	-	-	-	-	Flavour

LCS: Life cycle stages

PC: Product categories

ERC: Environmental release categories

TF: Technical functions

SU: Sectors of use

PROC: Process categories

AC: Article categories

(The data for the relevant ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)