SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:
US OSHA Hazard Communication Standard (29 CFR 1910.1200)

Product Name Hazeltone Natural, 1% in OH

1. Identification

Product identifier

Product Name Hazeltone Natural, 1% in OH

Other means of identification

Chemical name 5-Methyl-2-hepten-4-one

Product Code(s) NA3761-1-OH

UN number or ID number 1170

Recommended use of the chemical and restrictions on use

Recommended use Flavors

Restrictions on use No information available

Details of the supplier of the safety data sheet

Manufacturer Address
Axxence Corporation
1050 Cypress Creek Rd.
Oakdale, La 71463
www.axxence.com
Tel. 318-215-1456
Fax 318-335-1579

Emergency telephone number

Emergency Telephone EMERGENCY 24 HOUR CONTACT
ChemTrec: 1-800-424-9300
Contract # 219030

2. Hazard(s) identification

Classification
Classification according to Regulation 29 CFR 1910.1200

Flammable liquids	Category 2

Hazards not otherwise classified (HNOC)
Not applicable.

Label elements

Danger

Hazard statements
Highly flammable liquid and vapor.

Precautionary Statements - Prevention
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Keep container tightly closed.
Ground and bond container and receiving equipment.
Use only non-sparking tools.
Take action to prevent static discharges.
Wear protective gloves, eye protection and face protection.
Use explosion-proof electrical/ ventilating/ lighting/ equipment.

Precautionary Statements - Response

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
In case of fire: Use CO2, dry chemical, or foam to extinguish.

Precautionary Statements - Storage
Store in a well-ventilated place. Keep cool.

Precautionary Statements - Disposal
Dispose of contents and container in accordance with local, regional, national, and international regulations as applicable.

Other information

3. Composition/information on ingredients

Product Name Hazeltone Natural, 1% in OH

Substance

Not applicable.

Mixture

Formula C8H14O

Molecular weight 126.19 g/mol

Chemical name	CAS No.	EC No (EU Index No)	Weight-%	Trade secret
Ethanol	64-17-5	200-578-6 (603-002-00-5)	99	-

4. First-aid measures

Description of first aid measures

Inhalation Remove to fresh air.

Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Do not rub affected area.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes.
Ingestion	Rinse mouth.
Self-protection of the first aider	Remove all sources of ignition. Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Use personal protective equipment as required. See section 8 for more information.

Most important symptoms and effects, both acute and delayed

Symptoms	No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians	Treat symptomatically.

5. Fire-fighting measures

Flash point	16 °C / 60.8 °F
Flammability Limit in Air	
Upper flammability or explosive limits	No data available
Lower flammability or explosive limits	No data available
Suitable Extinguishing Media	Dry chemical. Carbon dioxide (CO2). Water spray. Alcohol resistant foam.
Large Fire	CAUTION: Use of water spray when fighting fire may be inefficient.
Unsuitable extinguishing media	Do not scatter spilled material with high pressure water streams.
Specific hazards arising from the chemical	Risk of ignition. Keep product and empty container away from heat and sources of ignition. In the event of fire, cool tanks with water spray. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Explosion data	
Sensitivity to mechanical impact	None.
Sensitivity to static discharge	Yes.
Special protective equipment and precautions for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.
Special attention to fire and explosion	None

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions	Evacuate personnel to safe areas. Use personal protective equipment as required. See section 8 for more information. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Keep people away from and upwind of spill/leak. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Pay attention to flashback. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Do not touch or walk through spilled material.
Other information	Ventilate the area.

Methods and material for containment and cleaning up

Methods for containment	Stop leak if you can do it without risk. Do not touch or walk through spilled material. A vapor suppressing foam may be used to reduce vapors. Dike far ahead of spill to collect runoff water. Keep out of drains, sewers, ditches and waterways. Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal.
Methods for cleaning up	Take precautionary measures against static discharges. Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labeled containers.
Prevention of secondary hazards	Clean contaminated objects and areas thoroughly observing environmental regulations.

7. Handling and storage

Precautions for safe handling

Advice on safe handling Use personal protection equipment. Avoid contact with skin and eyes. Avoid breathing vapors or mists. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use grounding and bonding connection when transferring this material to prevent static discharge, fire or explosion. Use with local exhaust ventilation. Use spark-proof tools and explosion-proof equipment. Keep in an area equipped with sprinklers. Use according to package label instructions.

Conditions for safe storage, including any incompatibilities

Storage Conditions Cool, Dark area. Purge with Nitrogen after each opening. Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Keep in properly labeled containers. Do not store near combustible materials. Keep in an area equipped with sprinklers. Store in accordance with the particular national regulations. Store in accordance with local regulations.

8. Exposure controls/personal protection

Working area parameters, subject to mandatory control (MAC or TSEL)

Exposure Limits

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
Ethanol 64-17-5	STEL: 1000 ppm	TWA: 1000 ppm TWA: 1900 mg/m³ (vacated) TWA: 1000 ppm (vacated) TWA: 1900 mg/m³	TWA: 1000 ppm; TWA: 1900 mg/m³; IDLH: 3300 ppm

Appropriate engineering controls

Engineering controls Showers
Eyewash stations
Ventilation systems

Individual protection measures, such as personal protective equipment

Eye/face protection Tight sealing safety goggles.
Hand protection Wear suitable gloves. Impervious gloves.
Skin and body protection Wear suitable protective clothing. Long sleeved clothing. Chemical resistant apron. Antistatic boots.
Respiratory protection Appropriate respiratory protection should be selected and used according to the chemical nature, hazards and use of this product and safety requirements of the local jurisdiction.
General hygiene considerations Do not eat, drink or smoke when using this product. Contaminated work clothing must not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product.

9. Physical and chemical properties

Information on basic physical and chemical properties

Physical state Liquid
Appearance Clear
Color Colorless
Odor nutty, roasted
Odor threshold No information available

Property	Values	Remarks • Method
pH	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point	79 °C / 174.2 °F	None known
Flash point	16 °C / 60.8 °F	CC (closed cup)

Evaporation rate	No data available	None known
Flammability	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Relative vapor density	>1.0	None known
Relative density	0.7884 - 0.8284	None known
Water solubility	Soluble in water	None known
Solubility(ies)	Alcohol, Oil, Propylene Glycol	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature		None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known
Refractive Index	1.363 - 1.367	

Other information

Explosive properties	No information available
Oxidizing properties	No information available
Softening point	No information available
Molecular weight	126.19 g/mol
VOC content	No information available
Liquid Density	No information available
Bulk density	No information available

10. Stability and reactivity

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	Heat, flames and sparks.
Incompatible materials	None known based on information supplied.
Hazardous decomposition products	None known based on information supplied.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Specific test data for the substance or mixture is not available.
Eye contact	Specific test data for the substance or mixture is not available.
Skin contact	May be harmful in contact with skin.
Ingestion	Specific test data for the substance or mixture is not available.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms No information available.

Acute toxicity

Numerical measures of toxicity

The following ATE values have been calculated for the mixture

ATEmix (oral)	6,885.80 mg/kg
ATEmix (dermal)	5,000.00 mg/kg
ATEmix (inhalation-gas)	99,999.00 ppm
ATEmix (inhalation-dust/mist)	118.10 mg/l
ATEmix (inhalation-vapor)	99,999.00 mg/l

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Ethanol	= 7060 mg/kg (Rat)	-	= 116.9 mg/L (Rat) 4 h

64-17-5			= 133.8 mg/L (Rat) 4 h

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation No information available.
Serious eye damage/eye irritation No information available.
Respiratory or skin sensitization No information available.
Germ cell mutagenicity No information available.
Carcinogenicity No information available.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
Ethanol 64-17-5	A3 A3 - Confirmed Animal Carcinogen with Unknown Relevance to Humans	Group 1	Known	X

Legend

ACGIH (American Conference of Governmental Industrial Hygienists)
A3 - Animal Carcinogen
IARC (International Agency for Research on Cancer)
Group 1 - Carcinogenic to Humans
NTP (National Toxicology Program)
Known - Known Carcinogen
Occupational Safety and Health Administration of the US Department of Labor
X - Present

Reproductive toxicity No information available.
STOT - single exposure No information available.
STOT - repeated exposure No information available.
Target organ effects Liver, Respiratory system, Eyes, Skin, Central nervous system, Blood, Reproductive system.

Aspiration hazard No information available.
Other adverse effects No information available.
Interactive effects No information available.

12. Ecological information

Ecotoxicity Toxic to aquatic life with long lasting effects.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Ethanol 64-17-5	-	LC50: 12.0 - 16.0mL/L (96h, Oncorhynchus mykiss) LC50: >100mg/L (96h, Pimephales promelas) LC50: 13400 - 15100mg/L (96h, Pimephales promelas)	-	LC50: 9268 - 14221mg/L (48h, Daphnia magna) EC50: =2mg/L (48h, Daphnia magna)

Persistence and degradability No information available.
Bioaccumulation

PBT and vPvB assessment No information available.

Chemical name	PBT and vPvB assessment
Ethanol	Not PBT/vPvB

Component Information

Chemical name	Partition coefficient
Ethanol 64-17-5	-0.35

Mobility in soil No information available.
Other adverse effects No information available.

13. Disposal considerations

Disposal methods

Waste from residues/unused products	Should not be released into the environment. Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.
Contaminated packaging	Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld containers.
California Hazardous Waste Status	This product contains one or more substances that are listed with the State of California as a hazardous waste.

14. Transport information

DOT

UN number or ID number	1170
Transport hazard class(es)	3
Packing group	II
DOT Marine Pollutant	NP

IATA

UN number or ID number	1170
Transport hazard class(es)	3
Packing group	II

IMDG

UN number or ID number	1170
Transport hazard class(es)	3
Packing group	II
Marine pollutant indicator	NP

15. Regulatory information

International Inventories

TSCA	Listed
DSL/NDSL	Listed
EINECS/ELINCS	Not Listed
ENCS	Listed
IECSC	Listed
KECL	Not Listed
PICCS	Listed
AIIC	Listed
NZIoC	Listed
Taiwan	Listed

Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AIIC - Australian Inventory of Industrial Chemicals
NZIoC - New Zealand Inventory of Chemicals
TCSI - Taiwan Chemical Substance Inventory

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories
Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)
This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

US State Regulations

California Proposition 65
This product contains the following Proposition 65 chemicals:.

Chemical name	California Proposition 65
Ethanol - 64-17-5	Carcinogen Developmental

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
Ethanol 64-17-5	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA	**Health hazards** 1	**Flammability** 3	**Instability** 0	**Special hazards** -
HMIS	**Health hazards** 2	**Flammability** 3	**Physical hazards** 0	**Personal protection** X

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: Exposure controls/personal protection

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	Sk*	Skin designation

Key literature references and sources for data used to compile the SDS
Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
Environmental Protection Agency
Acute Exposure Guideline Level(s) (AEGL(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
National Institute of Technology and Evaluation (NITE)
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)

NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine's PubMed database (NLM PUBMED)
U.S. National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
Organization for Economic Co-operation and Development High Production Volume Chemicals Program
Organization for Economic Co-operation and Development Screening Information Data Set
World Health Organization

Revision Number	1
Revision date	05-Feb-2025
Revision Note	No information available.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet