

# SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:  
US OSHA Hazard Communication Standard (29 CFR 1910.1200)



**Product Name** Bread Crust Note, Natural

## 1. Identification

### Product identifier

**Product Name** Bread Crust Note, Natural

### Other means of identification

**Chemical name** Not Applicable

**Product Code(s)** NA1405

**UN number or ID number** 1170

### Recommended use of the chemical and restrictions on use

**Recommended use** flavors

**Restrictions on use** No information available

### Details of the supplier of the safety data sheet

#### Manufacturer Address

Axxence Corporation  
1050 Cypress Creek Rd.  
Oakdale, La 71463  
www.axxence.com  
Tel. 318-215-1456  
Fax 318-335-1579

### Emergency telephone number

**Emergency Telephone** EMERGENCY 24 HOUR CONTACT  
ChemTrec: 1-800-424-9300  
Contract # 219030

## 2. Hazard(s) identification

### Classification

Classification according to Regulation 29 CFR 1910.1200

Acute toxicity - Inhalation (Dusts/Mists)	Category 4
Flammable liquids	Category 3

### Hazards not otherwise classified (HNOC)

Not applicable.

**Label elements**

Warning

**Hazard statements**

Flammable liquid and vapor.

Harmful if inhaled.

**Precautionary Statements - Prevention**

Use explosion-proof electrical/ ventilating/ lighting/ equipment.

Avoid breathing dust, fume, gas, mist, vapors and spray.

Use only outdoors or in a well-ventilated area.

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Keep container tightly closed.

Ground and bond container and receiving equipment.

Use only non-sparking tools.

Take action to prevent static discharges.

Wear protective gloves, eye protection and face protection.

**Precautionary Statements - Response**

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Call a POISON CENTER or doctor if you feel unwell.

In case of fire: Use CO<sub>2</sub>, dry chemical, or foam to extinguish.**Precautionary Statements - Storage**

Store in a well-ventilated place. Keep cool.

**Precautionary Statements - Disposal**

Dispose of contents and container in accordance with local, regional, national, and international regulations as applicable.

**Unknown acute toxicity**

37.04 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist).

**Other information****3. Composition/information on ingredients****Product Name** Bread Crust Note, Natural**Substance**

Not applicable.

**Mixture****Formula** Not Applicable**Molecular weight** Not Applicable

Chemical name	CAS No.	EC No (EU Index No)	Weight-%	Trade secret
Glycerin	56-81-5	200-289-5	50.0-53.0	-

Ethanol	64-17-5	200-578-6 (603-002-00-5)	10.25-10.75	-
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#### 4. First-aid measures

##### Description of first aid measures

<b>General advice</b>	Show this safety data sheet to the doctor in attendance.
<b>Inhalation</b>	Remove to fresh air. If symptoms persist, call a physician. If breathing has stopped, give artificial respiration. Get medical attention immediately.
<b>Eye contact</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Do not rub affected area.
<b>Skin contact</b>	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes.
<b>Ingestion</b>	Do NOT induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious person. Get medical attention.
<b>Self-protection of the first aider</b>	Remove all sources of ignition. Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Use personal protective equipment as required. See section 8 for more information. Avoid breathing vapors or mists.

##### Most important symptoms and effects, both acute and delayed

<b>Symptoms</b>	Coughing and/ or wheezing. Difficulty in breathing.
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##### Indication of any immediate medical attention and special treatment needed

<b>Note to physicians</b>	Treat symptomatically.
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#### 5. Fire-fighting measures

<b>Flash point</b>	28 °C / 82.4 °F
<b>Flammability Limit in Air</b>	
<b>Upper flammability or explosive limits</b>	No data available
<b>Lower flammability or explosive limits</b>	No data available
<b>Suitable Extinguishing Media</b>	Dry chemical. Carbon dioxide (CO <sub>2</sub> ). Water spray. Alcohol resistant foam.
<b>Large Fire</b>	CAUTION: Use of water spray when fighting fire may be inefficient.
<b>Unsuitable extinguishing media</b>	Do not scatter spilled material with high pressure water streams.
<b>Specific hazards arising from the chemical</b>	Risk of ignition. Keep product and empty container away from heat and sources of ignition. In the event of fire, cool tanks with water spray. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
<b>Explosion data</b>	
<b>Sensitivity to mechanical impact</b>	None.
<b>Sensitivity to static discharge</b>	Yes.
<b>Special protective equipment and precautions for fire-fighters</b>	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.
<b>Special attention to fire and explosion</b>	None

#### 6. Accidental release measures

##### Personal precautions, protective equipment and emergency procedures

<b>Personal precautions</b>	Evacuate personnel to safe areas. Use personal protective equipment as required. See section 8 for more information. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Keep people away from and upwind of spill/leak. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Pay attention to flashback. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Do not touch or walk through spilled material. Avoid breathing
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**Other information** vapors or mists.  
Ventilate the area. Refer to protective measures listed in Sections 7 and 8.

### **Methods and material for containment and cleaning up**

**Methods for containment** Stop leak if you can do it without risk. Do not touch or walk through spilled material. A vapor suppressing foam may be used to reduce vapors. Dike far ahead of spill to collect runoff water. Keep out of drains, sewers, ditches and waterways. Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal.

**Methods for cleaning up** Take precautionary measures against static discharges. Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labeled containers.

**Prevention of secondary hazards** Clean contaminated objects and areas thoroughly observing environmental regulations.

## **7. Handling and storage**

### **Precautions for safe handling**

**Advice on safe handling** Use personal protection equipment. Avoid contact with skin and eyes. Avoid breathing vapors or mists. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use grounding and bonding connection when transferring this material to prevent static discharge, fire or explosion. Use with local exhaust ventilation. Use spark-proof tools and explosion-proof equipment. Keep in an area equipped with sprinklers. Use according to package label instructions. Handle in accordance with good industrial hygiene and safety practice. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product.

### **Conditions for safe storage, including any incompatibilities**

**Storage Conditions** Cool, Dark area. Purge with Nitrogen after each opening. Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Keep in properly labeled containers. Do not store near combustible materials. Keep in an area equipped with sprinklers. Store in accordance with the particular national regulations. Store in accordance with local regulations. Keep out of the reach of children.

## **8. Exposure controls/personal protection**

### **Working area parameters, subject to mandatory control (MAC or TSEL)**

#### **Exposure Limits**

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
Glycerin 56-81-5	-	TWA: 15 mg/m <sup>3</sup> mist, total particulate TWA: 5 mg/m <sup>3</sup> mist, respirable fraction (vacated) TWA: 10 mg/m <sup>3</sup> mist, total particulate (vacated) TWA: 5 mg/m <sup>3</sup> mist, respirable fraction	-
Ethanol 64-17-5	STEL: 1000 ppm	TWA: 1000 ppm TWA: 1900 mg/m <sup>3</sup> (vacated) TWA: 1000 ppm (vacated) TWA: 1900 mg/m <sup>3</sup>	TWA: 1000 ppm; TWA: 1900 mg/m <sup>3</sup> ; IDLH: 3300 ppm

### **Appropriate engineering controls**

**Engineering controls** Showers  
Eyewash stations  
Ventilation systems

### **Individual protection measures, such as personal protective equipment**

Eye/face protection	Tight sealing safety goggles.
Hand protection	Wear suitable gloves. Impervious gloves.
Skin and body protection	Wear suitable protective clothing. Long sleeved clothing. Chemical resistant apron. Antistatic boots.
Respiratory protection	Appropriate respiratory protection should be selected and used according to the chemical nature, hazards and use of this product and safety requirements of the local jurisdiction.
General hygiene considerations	Do not eat, drink or smoke when using this product. Contaminated work clothing must not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product.

## 9. Physical and chemical properties

### Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Viscous
Color	brown-red
Odor	toasted, bread
Odor threshold	No information available

Property	Values	Remarks • Method
pH	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point	111 °C / 231.8 °F	None known
Flash point	28 °C / 82.4 °F	CC (closed cup)
Evaporation rate	No data available	None known
Flammability	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Relative vapor density	>1.0	None known
Relative density	1.222 - 1.262	None known
Water solubility	Soluble in water	None known
Solubility(ies)	Alcohol, Propylene Glycol	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature		None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known
Refractive Index	1.469 - 1.473	

### Other information

Explosive properties	No information available
Oxidizing properties	No information available
Softening point	No information available
Molecular weight	Not Applicable
VOC content	No information available
Liquid Density	No information available
Bulk density	No information available

## 10. Stability and reactivity

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	Heat, flames and sparks. Excessive heat.
Incompatible materials	None known based on information supplied.
Hazardous decomposition products	None known based on information supplied.

## 11. Toxicological information

### Information on likely routes of exposure

#### Product Information

<b>Inhalation</b>	Specific test data for the substance or mixture is not available. Harmful by inhalation. (based on components).
<b>Eye contact</b>	Specific test data for the substance or mixture is not available.
<b>Skin contact</b>	Specific test data for the substance or mixture is not available.
<b>Ingestion</b>	Specific test data for the substance or mixture is not available.

**Symptoms related to the physical, chemical and toxicological characteristics**

<b>Symptoms</b>	Coughing and/ or wheezing.
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**Acute toxicity****Numerical measures of toxicity**

The following ATE values have been calculated for the mixture

<b>ATE<sub>mix</sub> (oral)</b>	10,123.80 mg/kg
<b>ATE<sub>mix</sub> (dermal)</b>	10,000.00 mg/kg
<b>ATE<sub>mix</sub> (inhalation-gas)</b>	99,999.00 ppm
<b>ATE<sub>mix</sub> (inhalation-dust/mist)</b>	3.29 mg/l
<b>ATE<sub>mix</sub> (inhalation-vapor)</b>	99,999.00 mg/l

**Unknown acute toxicity**

37.04 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

**Component Information**

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Glycerin 56-81-5	= 12600 mg/kg ( Rat )	> 10 g/kg ( Rabbit )	> 2.75 mg/L ( Rat ) 4 h
Ethanol 64-17-5	= 7060 mg/kg ( Rat )	-	= 116.9 mg/L ( Rat ) 4 h = 133.8 mg/L ( Rat ) 4 h

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

<b>Skin corrosion/irritation</b>	No information available.
<b>Serious eye damage/eye irritation</b>	No information available.
<b>Respiratory or skin sensitization</b>	No information available.
<b>Germ cell mutagenicity</b>	No information available.
<b>Carcinogenicity</b>	No information available.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
Ethanol 64-17-5	A3 A3 - Confirmed Animal Carcinogen with Unknown Relevance to Humans	Group 1	Known	X

**Legend**

**ACGIH (American Conference of Governmental Industrial Hygienists)**

A3 - Animal Carcinogen

**IARC (International Agency for Research on Cancer)**

Group 1 - Carcinogenic to Humans

**NTP (National Toxicology Program)**

Known - Known Carcinogen

**Occupational Safety and Health Administration of the US Department of Labor**

X - Present

<b>Reproductive toxicity</b>	No information available.
<b>STOT - single exposure</b>	No information available.
<b>STOT - repeated exposure</b>	No information available.
<b>Aspiration hazard</b>	No information available.
<b>Other adverse effects</b>	No information available.
<b>Interactive effects</b>	No information available.

**12. Ecological information**

**Ecotoxicity** Harmful to aquatic life with long lasting effects.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Glycerin 56-81-5	-	LC50: 51 - 57mL/L (96h, Oncorhynchus mykiss)	-	-
Ethanol 64-17-5	-	LC50: 12.0 - 16.0mL/L (96h, Oncorhynchus mykiss) LC50: >100mg/L (96h, Pimephales promelas) LC50: 13400 - 15100mg/L (96h, Pimephales promelas)	-	LC50: 9268 - 14221mg/L (48h, Daphnia magna) EC50: =2mg/L (48h, Daphnia magna)

**Persistence and degradability** No information available.  
**Bioaccumulation**

**PBT and vPvB assessment** No information available.

Chemical name	PBT and vPvB assessment
Glycerin	Not PBT/vPvB
Ethanol	Not PBT/vPvB

**Component Information**

Chemical name	Partition coefficient
Glycerin 56-81-5	-1.75
Ethanol 64-17-5	-0.35

**Mobility in soil** No information available.  
**Other adverse effects** No information available.

**13. Disposal considerations****Disposal methods**

**Waste from residues/unused products** Should not be released into the environment. Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.  
**Contaminated packaging** Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld containers.  
**California Hazardous Waste Status** This product contains one or more substances that are listed with the State of California as a hazardous waste.

**14. Transport information****DOT**

UN number or ID number 1170  
 Proper shipping name Ethanol solution  
 Transport hazard class(es) 3  
 Packing group III

**IATA**

UN number or ID number 1170  
 UN proper shipping name Ethanol solution  
 Transport hazard class(es) 3  
 Packing group III

**IMDG**

UN number or ID number 1170  
 UN proper shipping name Ethanol solution  
 Transport hazard class(es) 3  
 Packing group III

## 15. Regulatory information

### International Inventories

TSCA Listed

DSL/NDL Listed  
 EINECS/ELINCS Listed  
 ENCS Listed  
 IECSC Listed  
 KECL Listed  
 PICCS Listed  
 AIIC Listed  
 NZIoC Listed  
 Taiwan Listed

#### **Legend:**

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory  
**DSL/NDL** - Canadian Domestic Substances List/Non-Domestic Substances List  
**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances  
**ENCS** - Japan Existing and New Chemical Substances  
**IECSC** - China Inventory of Existing Chemical Substances  
**KECL** - Korean Existing and Evaluated Chemical Substances  
**PICCS** - Philippines Inventory of Chemicals and Chemical Substances  
**AIIC** - Australian Inventory of Industrial Chemicals  
**NZIoC** - New Zealand Inventory of Chemicals  
**TCSI** - Taiwan Chemical Substance Inventory

### US Federal Regulations

#### **SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

#### **SARA 311/312 Hazard Categories**

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

#### **CWA (Clean Water Act)**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

#### **CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

### US State Regulations

#### **California Proposition 65**

This product contains the following Proposition 65 chemicals:

Chemical name	California Proposition 65
Ethanol - 64-17-5	Carcinogen Developmental

### U.S. State Right-to-Know Regulations

This product does not contain any substances regulated under applicable state right-to-know regulations



**U.S. EPA Label Information**

EPA Pesticide Registration Number Not applicable

**16. Other information**

<b>NFPA</b>	<b>Health hazards</b> 2	<b>Flammability</b> 3	<b>Instability</b> 0	<b>Special hazards</b> -
<b>HMIS</b>	<b>Health hazards</b> 2	<b>Flammability</b> 3	<b>Physical hazards</b> 0	<b>Personal protection</b> X

**Key or legend to abbreviations and acronyms used in the safety data sheet****Legend Section 8: Exposure controls/personal protection**

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	Sk*	Skin designation

**Key literature references and sources for data used to compile the SDS**

Agency for Toxic Substances and Disease Registry (ATSDR)  
 U.S. Environmental Protection Agency ChemView Database  
 European Food Safety Authority (EFSA)  
 Environmental Protection Agency  
 Acute Exposure Guideline Level(s) (AEGl(s))  
 U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act  
 U.S. Environmental Protection Agency High Production Volume Chemicals  
 Food Research Journal  
 Hazardous Substance Database  
 International Uniform Chemical Information Database (IUCLID)  
 National Institute of Technology and Evaluation (NITE)  
 Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)  
 NIOSH (National Institute for Occupational Safety and Health)  
 National Library of Medicine's ChemID Plus (NLM CIP)  
 National Library of Medicine's PubMed database (NLM PUBMED)  
 U.S. National Toxicology Program (NTP)  
 New Zealand's Chemical Classification and Information Database (CCID)  
 Organization for Economic Co-operation and Development Environment, Health, and Safety Publications  
 Organization for Economic Co-operation and Development High Production Volume Chemicals Program  
 Organization for Economic Co-operation and Development Screening Information Data Set  
 World Health Organization

**Revision Number** 1.01  
**Revision date** 21-Feb-2025  
**Revision Note** No information available.

**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**End of Safety Data Sheet**